



Ingredient Specification Sheet

ORANGE EMULSION

Product ID Number: OREM

Effective Date: 01-01-03

Revision Date: 2-13-03

Supercedes: none

Ingredient Description

A creamy-yellow colored aqueous mixture containing all natural flavoring componenets having a true orange flavor and aroma. All ingredients are approved for use in food flavorings by the FDA or are listed as being generally recognized as safe on the Flavor and Extract Manufacturer's Association list.

Allergen Statement

None

Label Declaration

Orange Emulsion; Contains cold pressed oil of orange, vegetable oils, vegetable gums, and water. Shake well. Store at room temperature.

Physical/Chemical Properties

Color	Creamy yellow
Taste/odor	Free from foreign tastes and odors
% Moisture	90.2%
Specific Gravity	1.01 @ 65° F
pH of 10% solution	6.9 @ 65° F

Microbiological	Maximum
Total Product Count(per g)	Less than 1,000
Yeast(per g)	Negative
Mold(per g)	Negative
Coliforms(MPN/g)	Negative
E.Coli(MPN/g)	Negative
Salmonella(MPN/25g)	Negative
Listeria(MPN/25g)	Negative
Staphylococcus Aureus(MPN/25g)	Negative



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ORANGE EMULSION

Product ID Number: OREM

Effective Date: 01-01-03

Revision Date: 3-12-03

Supercedes: none

Packaging

4X1 polyethylene gallon (3.78 liters) jugs or 55-gallon (208 liters) polyethylene drums.

Shipping and Storage

Store at room temperature (60-85°) away from direct sunlight and heat. Keep containers tightly sealed.

Shelf Life

12 months

Freshness Requirement

Not Applicable

Regulatory Approval

The product is manufactured in accordance to all FDA requirements promulgated in CFR 21 and meets all federal and state regulations for food products including proposition 65.